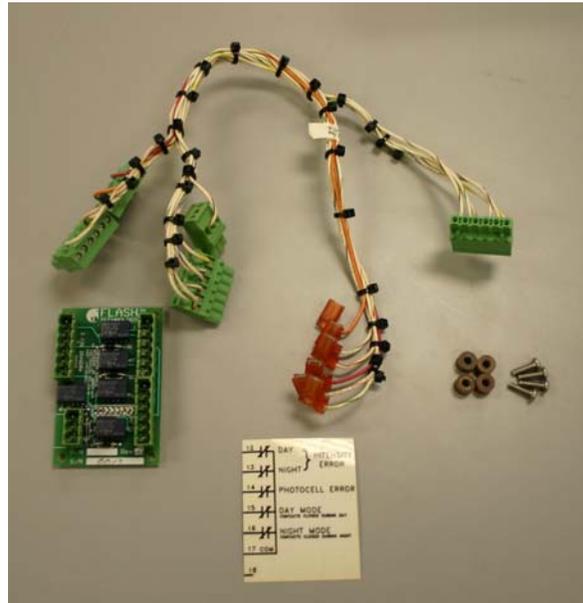


## Alarm Upgrade Instructions

310E, 311E, 312E, 324E

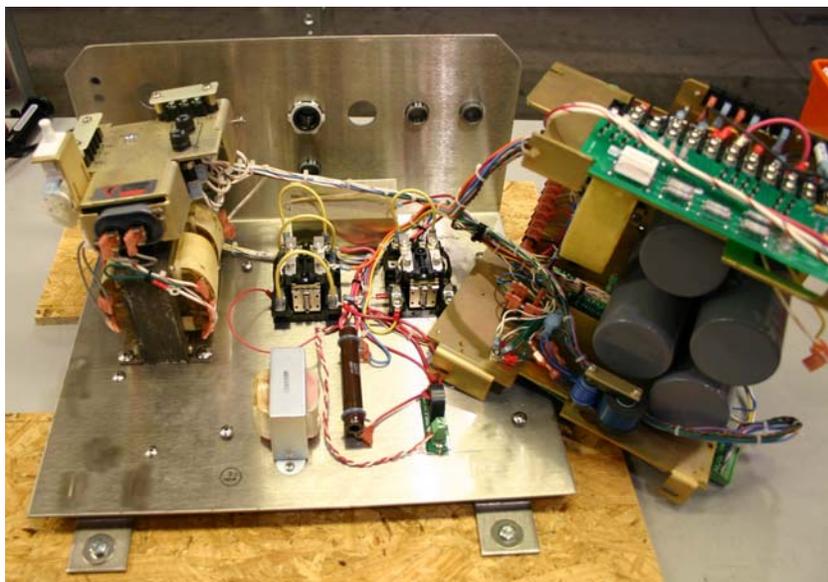
### Upgrade Kit #1904801

- 2805404 – PCB5 (1)
- 4811902 – Cable Harness (1)
- 3839603 – Extended Alarm Label (1)
- 5902066 – Spacer (4)
- 5900739 – Screw (4)



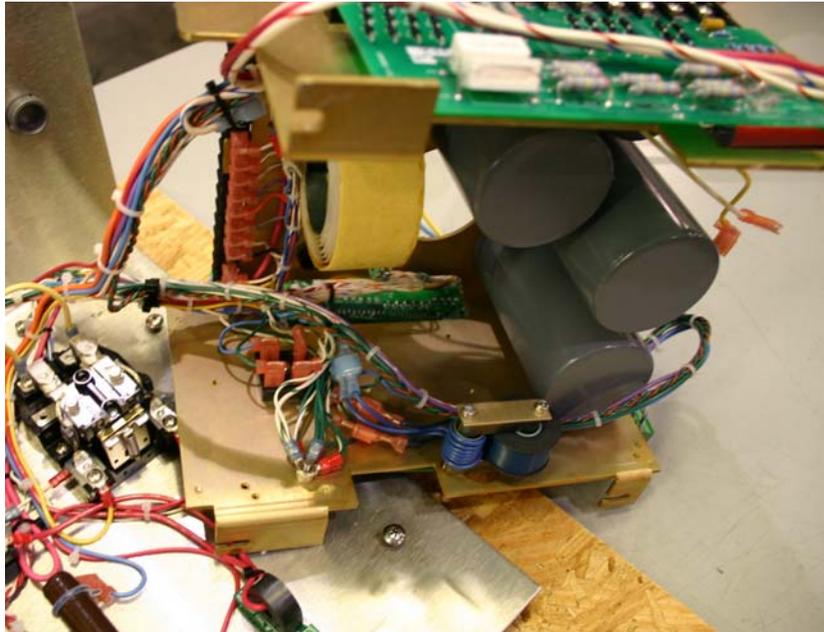
### Step 1

Remove the main assembly from the backplate.



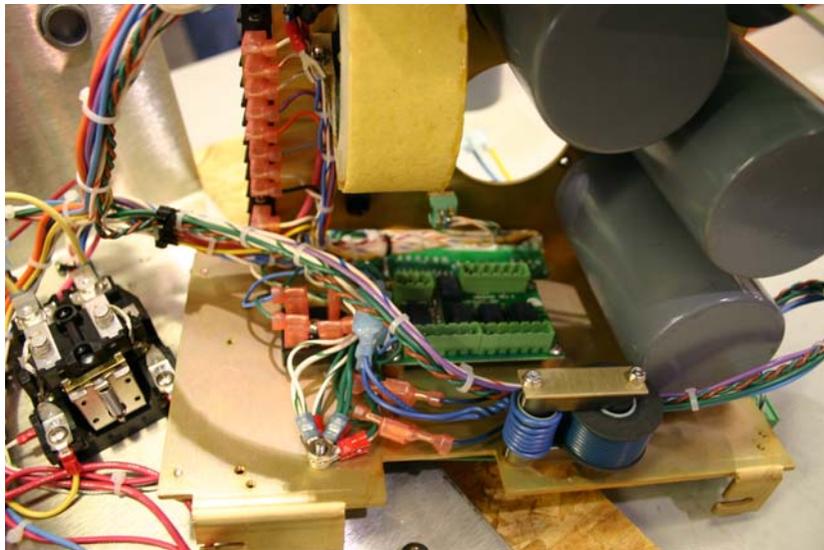
**Step 2**

Remove the lower capacitor.



**Step 3**

Install PCB5 with the included hardware.



**Step 4**

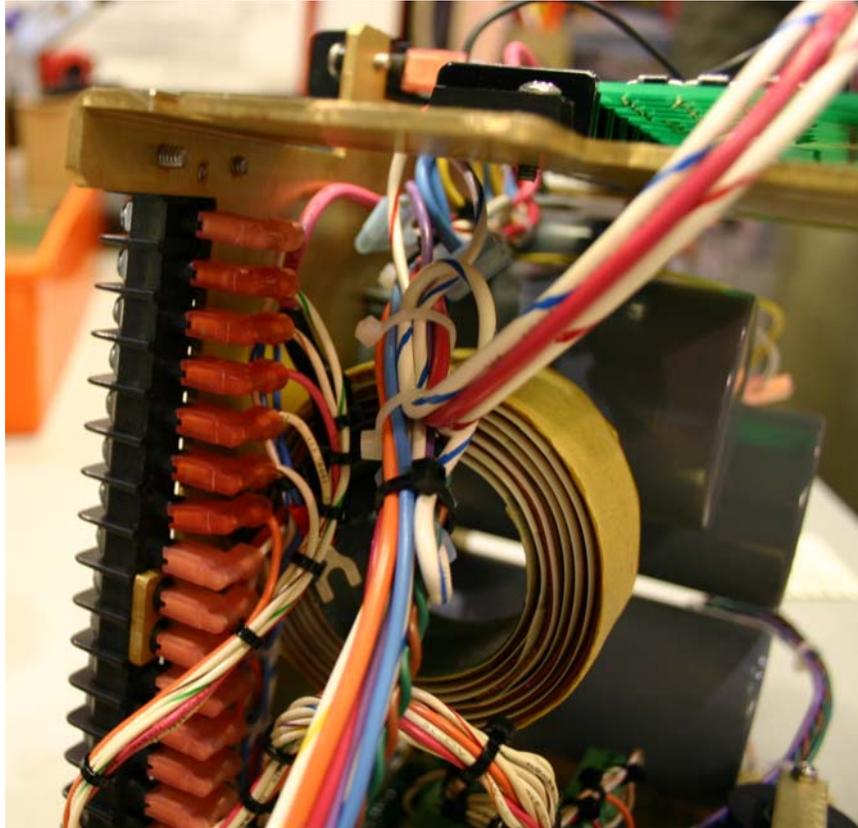
Attach the cable harness to PCB5.



**Step 5**

Attach the other end of the cable harness to TB1 and to J4 of PCB1. The exact locations are listed below. The harness has been crimped with the wires in the correct order to simplify installation.

<b>Location</b>	<b>Wire Color</b>
TB1 Pin 12	Orange
TB1 Pin 13	White / Brown
TB1 Pin 14	White / Red
TB1 Pin 15	Red
TB1 Pin 16	White / Orange
TB1 Pin 17	White / Green



**Step 6**  
Reassemble and install the label.

