

Follow the steps listed below to ensure proper cable security for all marker connections.

1. Insert a small screw driver through the cord grip to penetrate the rubber material and create a "breach hole".

**\*IMPORTANT!** Ensure the tool used to pierce the rubber is smaller than the wire gauge itself.

NEVER cut a slit in the cord grip.



2. Feed the cable through the gray cord grip (The cable will create a larger opening and will ensure it is the appropriate size).



3. Once the cable has been fed through the grip and terminated properly on the control board, pull the cable down slightly until the cord grip "catches" the cable.

4. Wrap a **zip tie** around the top of the cord grip to give extra surface for grip to hold on to.

**\*IMPORTANT!** Ensure you "flush cut" the zip tie so no sharp edges exist.



5. Process Complete